|  |  |
| --- | --- |
| ***RUN*** | ***STOP*** |
| Proc -> 5000  Trvl Spd -> 10000  ZDown -> 1.0  SpdRatio -> 1.0 | X Axis -> 10000  Y Axis ->10000  Z Axis -> 3000 |
| ***MACHINE SETUP*** | |
| *PULSE* | *TABLE SIZE* |
| X -> 133.4  Y -> 133.5  Z -> 800 | X -> 1333  Y -> 2010  Z -> 120 |
| *HOME SETUP > HOME SPEED* | *HOME SETUP > HOME DIRECTION* |
| X -> 2000  Y -> 2000  Z -> 1500 | X -> -  Y -> -  Z -> + |
| SPINDLE DELAY -> 4000 |  |
| ***AUTO PRO SETUP*** | |
| LINNEAR ACCEL -> 600 | |
| CURV ACCEL -> 800 | |